

## Target Values

### Candesce® GablePak® Aseptic Liquid Packaging Board

#### Uncoated

English (mils, lbs/3msf)	nominal	13.3-160	16.5-195
Basis Weight	lbs/3msf	160	195
Brightness	ISO	80	80
Caliper	mils	13.3	16.5
b' Color	Spectro	2.2	2.2
30 min 20% LA EWick	g/100"	0.22	0.28
Hot Peroxide EWick	g/100"	0.60	0.75
Plybond	lbs/in <sup>2</sup>	60	60
Smoothness	Sheffield	267	267
Stiffness - GM	Taber g-cm	77	148
Tensile - CD	pounds/inch	51	66
Tensile - MD	pounds/inch	103	108
Coat Weight	lbs/3msf	n/a	n/a

#### Clay Coated

15.5-203	17.1-210	18.6-232	19.5-240
203	210	232	240
82	82	82	82
15.5	17.1	18.6	19.5
2.2	2.2	2.2	2.2
0.26	0.29	0.31	0.33
0.70	0.77	0.84	0.88
60	60	60	60
60	60	65	70
148	163	189	242
66	69	69	74
126	131	131	143
12	12	12	12

Metric (µm, g/sq m)	nominal	338-260	419-317
Basis Weight	gsm	260	317
Caliper	microns	338	419
30 min 20% LA EWick	kg/m <sup>2</sup>	0.26	0.26
Hot Peroxide EWick	kg/m <sup>2</sup>	0.70	0.70
Plybond	kPa	414	414
Stiffness - GM	L&W mN	150	290
Tensile - CD	kN/M	9	12
Tensile - MD	kN/M	18	19
Coat Weight	gsm	n/a	n/a

394-330	434-342	472-378	495-391
330	342	378	391
394	434	472	495
0.26	0.26	0.26	0.26
0.70	0.70	0.70	0.70
414	414	414	414
290	320	370	475
12	12	12	13
22	23	23	25
20	20	20	20

Products can be coated with low density polyethylene on one or both sides

Products are dual sized for both lactic acid and hot hydrogen peroxide holdout

Products are manufactured for increased folding and creasing performance