

**Target Values – Arkansas Mill**

**Candesce® C1S Paperboard**

English (mils, lbs/3msf)	nominal	10-129	12-143	13.5-158	14-163	15-172	16-182	18-199	20-217	22-233	24-250	26-273
Metric (µm, g/sq m)	nominal	254-210	305-233	343-258	356-266	381-280	406-297	457-324	508-354	559-380	610-408	660-444
Basis Weight	lbs/3msf	129	143	158	163	172	182	199	217	233	250	273
Brightness	GE	88	88	88	88	88	88	88	88	88	88	88
Caliper	mils	10	12	13.5	14	15	16	18	20	22	24	26
Coated b* Color	Spectro	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Coated Smoothness	Sheffield	10	12	14	15	15	16	17	18	19	20	27
Gloss	75	53	53	53	53	53	53	53	53	53	53	53
Parker Print	microns	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.07	1.07	1.05	1.2
Plybond	lbs/in <sup>2</sup>	70	55	45	45	41	40	39	39	39	39	37
Stiffness - CD	Taber g-cm	24	36	55	56	75	82	115	145	190	225	262