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**Target Values: Candesce<sup>®</sup> C1S Paperboard (Idaho)**

English (mils, lbs/3msf)	nominal	10-129	12-143	14-163	16-182	18-199	20-217	22-233	24-250	26-273
Metric (µm, g/sq m)	nominal	254-210	305-233	356-266	406-297	457-324	508-354	559-380	610-408	660-444
Caliper	mils	10	12	14	16	18	20	22	24	26
Basis Weight	lbs/3msf	129	143	163	182	199	217	233	250	273
Brightness	GE	88	88	88	88	88	88	88	88	88
Coated b* Color	Spectro	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Coated Smoothness	Sheffield	8	12	14	16	16	16	16	18	20
Parker Print	microns	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
Plybond	lbs/in <sup>2</sup>	60	56	47	47	43	43	43	43	43
Stiffness - MD	Taber g-cm	54	78	115	165	220	290	405	485	590
Stiffness - CD	Taber g-cm	26	40	60	84	115	148	190	246	300

Stiffness values represent end-of-machine testing.  
These values may change.

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