

Target Values – Idaho Mill

Candesce® C1S Paperboard

| English (mils, lbs/3msf) | nominal | 08-110 | 10-129 | 12-143 | 14-163 | 15-172 | 16-182 | 17-190 | 18-199 | 20-217 | 22-233 | 24-250 | 26-273 |
|-----------------------------|---------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Metric (µm, g/sq m) | nominal | 203-179 | 254-210 | 305-233 | 356-266 | 381-280 | 406-297 | 432-309 | 457-324 | 508-354 | 559-380 | 610-408 | 660-444 |
| Basis Weight | lbs/3msf | 110 | 129 | 143 | 163 | 172 | 182 | 190 | 199 | 217 | 233 | 250 | 273 |
| Brightness | GE | 88 | 88 | 88 | 88 | 88 | 88 | 88 | 88 | 88 | 88 | 88 | 88 |
| Caliper | mils | 8.0 | 10 | 12 | 14 | 15 | 16 | 17 | 18 | 20 | 22 | 24 | 26 |
| Coated b* Color | Spectro | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 |
| Coated Smoothness | Sheffield | 8 | 8 | 10 | 12 | 13 | 14 | 15 | 16 | 16 | 17 | 18 | 20 |
| Gloss | 75 | 53 | 53 | 53 | 53 | 53 | 53 | 53 | 53 | 53 | 53 | 53 | 53 |
| Parker Print | microns | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 | 1.3 |
| Plybond | lbs/in ² | 56 | 56 | 56 | 47 | 47 | 47 | 47 | 43 | 43 | 43 | 43 | 43 |
| Stiffness - CD | Taber g-cm | 14 | 24 | 36 | 56 | 70 | 82 | 90 | 115 | 145 | 190 | 225 | 270 |