



## Target Values

### Candesce® Coated Back Side CBS

English (mils, lbs/3msf)	nominal	10-136	12-157	14-172	16-190	18-208	20-220	22-241	24-259
Basis Weight	lbs/3msf	136	157	172	190	208	220	241	259
Brightness	GE								
Primary Side		88	88	88	88	88	88	88	88
Backside		87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
Caliper	mils	10.0	12.0	14.0	16.0	18.0	20.0	22.0	24.0
Coated b* Color	Spectro	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
(both sides)									
Coated Smoothness	Sheffield								
Primary Side		6	8	11	12	12	12	14	15
Backside		30	30	30	30	30	30	33	33
Plybond	lbs/in <sup>2</sup>	60	60	55	55	50	50	50	50
Stiffness - CD	Taber g-cm	30	45	70	90	130	175	215	240
Stiffness - MD	Taber g-cm	60	90	130	190	240	330	410	510

Metric (µm, g/sq m)	nominal	254-221	305-256	356-280	406-309	457-339	508-358	559-392	610-422
Basis Weight	gsm	221	256	280	309	339	358	392	422
Caliper	microns	254	305	356	406	457	508	559	610
Plybond	kPa	414	414	379	379	345	345	345	345
Stiffness - CD	L&W mN	61	91	142	183	264	355	436	487
Stiffness - MD	L&W mN	122	183	264	386	487	670	832	1035